



Dart Aerospace Ltd.
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D412-769-042
Job Sheet 184563



Part No: D412-769-042

Job Qty: 1 ea

Part Name: Aft Facing Seat, RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 10/19/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP rev A 08-07-17 new issue DD verified by:EC IPP Rev:B 10.03.23 as per IIN revC DD verified by:EC IPP Rev:C 10.06.07 added pick kit DD ver:EC IPP REV:D 12.07.27 @ CHG002 (ECN12-621) DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/19/18	10/19/18	0.00	0.00	Start Up Stores/Pkg-1	9-89 69 DAS 21 3-89	OCT 25 2018
105	Packaging	1 pcs	10/19/18	10/19/18	0.00	0.00	Packaging1-5	9-89 69 DAS 21 3-89	OCT 25 2018
110	QC	1 pcs	10/19/18	10/19/18	0.00	0.00	QC4	9-89 69 DAS 21 3-89	OCT 25 2018
115	DC	1 pcs	10/19/18	10/19/18	0.00	0.00	DC	9-89 69 DAS 21 3-89	OCT 25 2018
120	Packaging	1 pcs	10/19/18	10/19/18	0.00	0.00	Packaging3-2	9-89 69 DAS 21 3-89	OCT 25 2018
130	QC21-FG	1 Ea	10/19/18	10/19/18	0.00	0.00	QC21	9-89 69 DAS 21 3-89	OCT 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D412-724-041	Head Rest Assembly, Center	1 Ea (1 ea)	90-Start up Operation	5/21448
D412-724-044	Head Rest Assembly, RH	1 Ea (1 ea)	90-Start up Operation	4101912
D412-769-044	Aft Facing Seat Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5/20060

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D412-724-041	1	0	0
	D412-724-044	1	1	0
	D412-769-044	1	0	0



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Container No: S121548



Part: D412-769-042

Job No: 184563

Serial No/Batch: S121548

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH08-38 Issue 2 FAA-STD SR026821

found.

Plex 10/11/18 2:56 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐		
Date :	Step #:	QTY Effective :	MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		
		Completed By		
		Lead hand / Supervisor Approval Verification		
		QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : _____				